



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2537

Job Sheet 176480



Part No: D2537

Job Qty: 40 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/20/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP D 05.01.31 Material change on Step 2 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		5/20/18	0.00	0.00	Start Up Machining		
100	Hardinge	40 pcs		5/20/18	0.10	3.89	Hardinge		
120	QC	40 pcs		5/20/18	0.00	0.00	QC8		
130	Packaging	40 pcs		5/20/18	0.00	0.00	Packaging3	FP001	
140	QC21-SA	40 Ea		5/20/18	0.00	0.00	QC21		

Part Op
Descriptions: **100 - 1-Machine as per Folio FA273 2-Deburr and Tumble**

DAS
21
9-88

AUG 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.4375	304 Round Bar 0.4375	4.5840 ft (.1146 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.4375	5	5	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.250inches ± 0.010	1.260 1.240		
2	Bushing	0.316inches + 0.005 - 0.000	0.321 0.316		
3	Bushing	0.438inches ± 0.010	0.448 0.428		

Plex 4/25/18 8:15 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S097228



Part: D2537

Job No: 176480

Serial No/Batch: S097228

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/29/18

640
35
43-0

640
35
43-0